Rear GM ABody bag brackets instructions

1 - Raise the vehicle to a safe and comfortable working height with the suspension hanging freely.

2 - Remove the coil spring. Refer to the factory service manual for proper disassembly procedures.

3 - If you have a large hole in the coil spring retainer you will need to place the large upper washer on top of the frame to attach the upper cup bracket.

4 - You will need to drill a hole in the upper coil spring pocket to route the air line through. Remove all burrs and use a rubber grommet.

5 - Apply semi-permanent liquid thread sealant to the air fitting and screw it into the top of the air spring.

6 - Place the upper cup bracket on top of the air spring and fasten with two 3/8-16 x 3/4" hex serrated flange locking bolt. Thread the 1/2" all thread stud into the nut in the bottom of the cup.

7 - Place the air spring assembly into the coil spring pocket with the stud protruding through the upper washer, secure with a line. The airline must be routed at this time.

8 - Slide the lower plate between the air spring and lower arm. It is held tight with a single 3/8-16 x 3/4" hex serrated flange locking bolt.

9 - The air spring should be approximately 5" tall at ride height.