Instruction Manuals

1965-1970 Impala Bag Brackets
front & rear
65-70 Impala front bag brackets instructions

1. Place the lower air spring plate onto the lower control arm as shown in the picture. This is the driver side. The plate will index off the rear strut arm bolt. The other two holes must be drilled for 3/8” bolts.

2. The coil spring pocket will need to be trimmed for air spring clearance as shown in the picture.

3. Apply Teflon tape to air fitting and thread into air spring.

4. Place cup bracket onto air spring and secure with bolts.

5. Thread stud onto cup bracket.

6. Bolt air spring onto lower mount.

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65-70 Impala rear bag brackets instructions

1. If you have a large hole in the coil spring retainer you will need to place the large upper washer on top of the frame to attach the upper cup bracket.

2. You will need to drill a hole in the upper coil spring pocket to route the air line through. Remove all burrs and use a rubber grommet.

3. Apply Teflon tape onto air fitting, screw into air spring, and bolt air spring to upper bracket.

4. Place the air spring assembly into the coil spring pocket with the stud protruding through the upper washer. The air line must be routed at this time. Secure with a nut.

5. Slide the lower plate between the air spring and lower arm. It is held tight with a bolt.

6. The air spring should be approximately 5" tall at ride height.